



## LAPPING ON FLM 750



### Process specification

Machine	FLM 750
Working wheel	Multi metal
Pieces per load	3
Cycle time without handling	2'
Rinsing agent	Diamond 2-4

### Parts specification

Material	cast iron, coated
Previous operation	ground
Dimensions	Ø 120 mm

### Premachined condition

used piece

### Results

Ra	0.01 µ
Flatness	0.0003 µ
Surface optical:	mat, lapped